

Silicone-based soft denture liner

SOFRELINER TOUGH M Medium

ENGLISH
한국어
ภาษาไทย
繁體中文

ESPAÑOL
PORTUGUÊS

Carefully read all of these instructions before using SOFRELINER TOUGH M.

- PRODUCT DESCRIPTION AND GENERAL INFORMATION**
SOFRELINER TOUGH M is an addition-cured silicone chairside soft lining material for removable dentures.
- SOFRELINER TOUGH M Kit contains PASTE, PRIMER and other accessories such as mixing tips, drip nozzle, drip cap, brushes, SHAPE ADJUSTMENT POINT (White), FINISHING POINT (Brown).
- PRIMER is used solely for bonding to the acrylic surfaces. It cannot be used with nylon, metal and silicone surfaces. PASTE is dispensed in automx cartridge delivery system. The material sets in 5 minute intraorally or 20 minutes at room temperature (23° C / 73.4° F) and has no odor or taste.

INDICATIONS

- For pain caused by sharp ridges of alveolar bone and mucous atrophy.
- Pain reduction caused by extreme ridge atrophy.
- Major undercuts or maxillary / mandibular tori.
- Retention of overdentures before the final attachment is placed.

CONTRAINDICATIONS

SOFRELINER TOUGH M is contraindicated in patients allergic to or hypersensitive to silicone and platinum compounds and should NOT be used on such patients.

PRECAUTIONS

- SOFRELINER TOUGH M is designed for sale and use by licensed dental care professionals only. It is not designed for sale nor is it suitable for use by non-dental care professionals.
- Use SOFRELINER TOUGH M only as instructed herein. DO NOT use SOFRELINER TOUGH M for any application other than those noted in these instructions.
- DO NOT use SOFRELINER TOUGH M if the safety seal is broken or if it appears the contents have been tampered with.

- PRIMER is flammable, which is a highly flammable and volatile solvent. Do not expose the PRIMER to open flame. Use in a ventilated room during use and close the cap tightly after use.
- If patient experiences an allergic reaction or sensitivity to SOFRELINER TOUGH M, such as a dermatitis outbreak, remove the prosthesis and discontinue its use immediately.
- Wear non-latex examination gloves at all times while using SOFRELINER TOUGH M to avoid the possibility of allergic reactions. Latex gloves may also inhibit the setting of SOFRELINER TOUGH M. If SOFRELINER TOUGH M PRIMER comes in contact with the examination gloves, immediately dispose of the examination gloves and wash hands thoroughly with water.
- Avoid contact with eyes. In case of contact with eyes, thoroughly flush eyes with water, and immediately contact a physician.
- Avoid contact of unset chemical with skin. In case of contact with skin, clean affected area with rubbing alcohol, then thoroughly flush with water.
- Avoid contact of unset materials with clothing. In case of contact with clothing, do not wipe the material. Allow it to set and then peel it off.
- DO NOT allow excess materials to flow down the patient's trachea or esophagus. Aspiration or ingested SOFRELINER TOUGH M PASTE can cause asphyxiation or other injury. Immediately remove any excess lining material from the palatal area and avoid material flowing down the patient's throat. SOFRELINER TOUGH M is not radiopaque, and radiographs will not detect aspiration or ingested material. In case of an elderly patient, radiopacity is compromised, set the chair in an upright position and instruct the patient to breathe through the nose in order to prevent the material from entering the airway.
- DO NOT mix SOFRELINER TOUGH M with any materials not noted in these instructions.

- After using SOFRELINER TOUGH M cartridge, the mixing tip must be replaced with the cartridge cap that comes with the cartridge at the time of purchase. Wipe off the excess paste on the tip of cartridge with a clean cloth or tissue each time before using a new mixing tip or replacing the cartridge cap.
- Always clean the spatula, brushes and cups with alcohol after each use to avoid cross contamination.
- Instruct patients in accordance with the PATIENT PRECAUTIONS contained in the last section of these instructions.
- To avoid inhaling dust while finishing, always wear a mask recommended by federal and/or local regulations.
- Read and follow the manufacturers' instructions for all products mentioned in this instruction manual that are not included in this kit.
- As much as possible, avoid contact SOFRELINER TOUGH M with oral mucous membrane other than the region to be lined. Instruct patients to rinse their mouth with adequate amount of water after the treatment.
- DO NOT place the PRIMER in direct contact with plastic materials, contact may dissolve some types of plastic.

- NOTES FOR USE**
 - In the case of a poor fitting denture, first line the denture with an acrylic material, such as TOKUYAMA REBASE II, chairside hard denture lining material, or any other laboratory/indirect procedures to improve it.
 - In the case of an old worn denture, the surface to be lined should be lined with new acrylic materials absorbed in water at room temperature (23° C / 73.4° F).
 - If the SOFRELINER TOUGH M PRIMER becomes too thick due to volatilization, do not use it as the adhesive strength may be reduced.

- Regarding the brush for the primer, wipe off the tip with alcohol-soaked cotton swab or paper after each use. Contaminated brush can lower the adhesion of SOFRELINER TOUGH M.
- Do not mix pastes by hand, doing so may cause air bubbles to be incorporated into the paste, which could result in deterioration, staining and unpleasant odors.
- Avoid contact SOFRELINER TOUGH M with the materials below, as they may inhibit the setting of SOFRELINER TOUGH M. Silicone-based impression materials, enamel containing materials, polysulfated rubber impression materials, natural rubber gloves, other manufacturer's soft lining materials and uncured acrylic resins.
- The material sets in 5 minutes intraorally or 20 minutes at room temperature (23° C / 73.4° F). After 24 hours the liner turns slightly firm. The finishing procedure can be performed immediately after the removal of the newly lined denture from the mouth or a gypsum model.
- Soaking the denture in solutions containing heavy bleach may alter the color of SOFRELINER TOUGH M; however, it will not affect its performance.
- Instruct patient to clean the denture as described in PATIENT PRECAUTIONS.
- Since silicone-based fit checking material sticks to SOFRELINER TOUGH M, apply Vaseline on the surface prior to use.
- If there is a fracture in the finished liner, completely remove the liner and repeat the procedure.
- Refer to following tools for shape adjustment and finishing.

Stages	Tools	Shapes
Trimming	Sharp scalpel	Slightly rounded blade
Shape Adjustment	SHAPE ADJUSTMENT POINT (White)	Round tapered end
Finishing	FINISHING POINT (Brown)	Round tapered end
Relief	DIAMOND ROUND BUR (sold separately)	Round
STORAGE		
1. Store SOFRELINER TOUGH M at a temperature between 0 – 25° C (32 – 77° F).		
2. Avoid direct exposure of SOFRELINER TOUGH M to heat, open flame, humidity and sunlight.		
3. Do not use SOFRELINER TOUGH M after the indicated date of expiration.		
4. DO NOT leave SOFRELINER TOUGH M unnecessarily within the reach of patients and children to avoid being swallowed by mistake.		
DISPOSAL		
1. To dispose of the PASTE, dispense unused paste from the cartridge and allow it to set prior to disposal.		
2. The remaining PRIMER liquid should be absorbed in an inert absorbent material such as gauze or cotton, and disposed of in accordance with local regulations.		
CLINICAL APPLICATION OF SOFRELINER TOUGH M INTRAORAL LINGING METHOD		
In most cases the optimum thickness of SOFRELINER TOUGH M should be 1-2 millimeter. If a thickness of over 2 millimeters is required, the area should first be lined with TOKUYAMA REBASE II, chairside hard denture liner, to obtain sufficient denture thickness. After the denture is lined, grind the tissue surface of the denture with a cross cut carbide bur (for acrylic resin) to the proper depth (See Figure 2).		
1. Preparation		

- Check intraoral condition by inspection and palpation. Remove denture from patient's mouth and clean the area to be lined with soap and water. Rinse thoroughly and air-dry the denture surface completely. Grind the tissue side of the denture with a cross cut carbide bur to the proper depth. Bevel the borders of the denture to allow 1 millimeter of material to roll over the borders (See Figure 1). Remove the grinding dust with a dry brush or dry oil-free air.
- Note: When the border is placed within the flange of denture base, grind the tissue side of the denture with round bur (for acrylic resin) to the proper depth (See Figure 2).

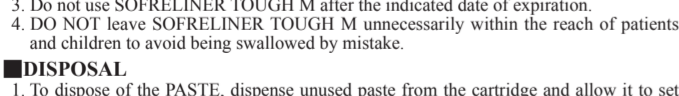


Figure 1

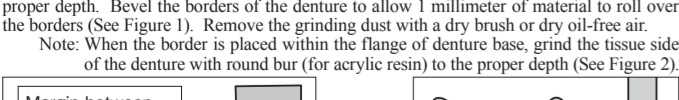
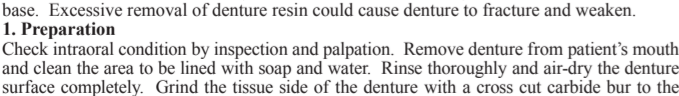
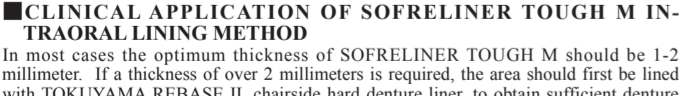


Figure 2

- Dispensing the PRIMER**
Open the bottle of PRIMER. Attach the drip nozzle to the bottle. Dispense an adequate amount of PRIMER into the drip-cup. Replace the cap, closing the bottle tight immediately after dispensing.

- Applying the PRIMER**
Using the brush for the PRIMER, apply a thin, even coat of PRIMER on the denture surface where SOFRELINER TOUGH M is to be applied. Do not miss any areas where the PRIMER should be applied since this may cause poor adhesion. Then air-dry the surface thoroughly until no visible liquid remains.

- Dispensing the PASTE**
Load the SOFRELINER TOUGH M PASTE cartridge into a dispenser (sold separately). Open the cartridge cap. PASTE. Attach the mixing tip to the cartridge by aligning the notches, push it onto the cartridge, rotating the mixing tip clockwise 90 degrees.

- Applying the PASTE**
Extrude the mixed paste evenly on the tissue side of the denture. Using a spatula spread the paste evenly across all surfaces where the PRIMER was applied.

Note: If any part of the primed surface is not covered with paste in this stage, the area (CROSS CUT CARBIDE BUR) should be resurfaced by the dentist.

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- If patient experiences an allergic reaction or sensitivity to SOFRELINER TOUGH M, such as a dermatitis outbreak, remove the prosthesis and discontinue its use immediately.
- Wear non-latex examination gloves at all times while using SOFRELINER TOUGH M to avoid the possibility of allergic reactions. Latex gloves may also inhibit the setting of SOFRELINER TOUGH M. If SOFRELINER TOUGH M PRIMER comes in contact with the examination gloves, immediately dispose of the examination gloves and wash hands thoroughly with water.
- Avoid contact with eyes. In case of contact with eyes, thoroughly flush eyes with water, and immediately contact a physician.
- Avoid contact of unset chemical with skin. In case of contact with skin, clean affected area with rubbing alcohol, then thoroughly flush with water.
- Avoid contact of unset materials with clothing. In case of contact with clothing, do not wipe the material. Allow it to set and then peel it off.
- DO NOT allow excess materials to flow down the patient's trachea or esophagus. Aspiration or ingested SOFRELINER TOUGH M PASTE can cause asphyxiation or other injury. Immediately remove any excess lining material from the palatal area and avoid material flowing down the patient's throat. SOFRELINER TOUGH M is not radiopaque, and radiographs will not detect aspiration or ingested material. In case of an elderly patient, radiopacity is compromised, set the chair in an upright position and instruct the patient to breathe through the nose in order to prevent the material from entering the airway.
- DO NOT mix SOFRELINER TOUGH M with any materials not noted in these instructions.

- After using SOFRELINER TOUGH M cartridge, the mixing tip must be replaced with the cartridge cap that comes with the cartridge at the time of purchase. Wipe off the excess paste on the tip of cartridge with a clean cloth or tissue each time before using a new mixing tip or replacing the cartridge cap.
- Always clean the spatula, brushes and cups with alcohol after each use to avoid cross contamination.
- Instruct patients in accordance with the PATIENT PRECAUTIONS contained in the last section of these instructions.
- To avoid inhaling dust while finishing, always wear a mask recommended by federal and/or local regulations.
- Read and follow the manufacturers' instructions for all products mentioned in this instruction manual that are not included in this kit.
- As much as possible, avoid contact SOFRELINER TOUGH M with oral mucous membrane other than the region to be lined. Instruct patients to rinse their mouth with adequate amount of water after the treatment.
- DO NOT place the PRIMER in direct contact with plastic materials, contact may dissolve some types of plastic.

- NOTES FOR USE**
 - In the case of a poor fitting denture, first line the denture with an acrylic material, such as TOKUYAMA REBASE II, chairside hard denture lining material, or any other laboratory/indirect procedures to improve it.
 - In the case of an old worn denture, the surface to be lined should be lined with new acrylic materials absorbed in water at room temperature (23° C / 73.4° F).
 - If the SOFRELINER TOUGH M PRIMER becomes too thick due to volatilization, do not use it as the adhesive strength may be reduced.

- Regarding the brush for the primer, wipe off the tip with alcohol-soaked cotton swab or paper after each use. Contaminated brush can lower the adhesion of SOFRELINER TOUGH M.
- Do not mix pastes by hand, doing so may cause air bubbles to be incorporated into the paste, which could result in deterioration, staining and unpleasant odors.
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- Soaking the denture in solutions containing heavy bleach may alter the color of SOFRELINER TOUGH M; however, it will not affect its performance.
- Instruct patient to clean the denture as described in PATIENT PRECAUTIONS.
- Since silicone-based fit checking material sticks to SOFRELINER TOUGH M, apply Vaseline on the surface prior to use.
- If there is a fracture in the finished liner, completely remove the liner and repeat the procedure.
- Refer to following tools for shape adjustment and finishing.

- 1. Removal**
Remove a large portion of SOFRELINER TOUGH M material by cutting it off with a sharp instrument. Remove the remaining material by grinding with a diamond round bur. Note: SILICONE REMOVER (sold separately) easily removes old silicone denture liner from the acrylic denture base.
- CLINICAL APPLICATION OF SOFRELINER TOUGH M LABORATORY LINING METHOD**
1. Examination of mouth
Check intraoral condition by inspection and palpation. Examine the area where needs relief.
- 2. Examination of the denture**
If the denture is worn or old, line the denture first using TOKUYAMA REBASE II, chairside hard denture lining material. The hard lining material should be applied in the appropriate thickness so that when the new material is ground down according to the procedure in step 4, a newly lined layer of hard lining material is left on the denture bearing area, allowing SOFRELINER TOUGH M to adhere to it.
- 3. Fabrication of a wax model**
Take an impression with the patient biting on the denture, then pour a stone slurry onto the impression. Make a stone index of the teeth and mount the denture on the index of a lining jig. Relieve the stone model with wax in the region where may cause pain in the mouth. Apply a separating medium on the ridge area of the gypsum model so the lining material will adhere to it.
- 4. Preparation**
Grind the tissue side of the denture with a cross cut carbide bur to the proper depth. Bevel the borders of the denture to allow 1 millimeter of material to roll over the borders (See Figure 1). Remove the grinding dust with a dry brush or dry oil-free air.
- Note: Use of a round bur makes it easy to remove a uniform depth of resin. The diameter of the bur can be used as a guide for depth.

- Dispensing the PRIMER**
Open the bottle of PRIMER. Attach the drip nozzle to the bottle. Dispense an adequate amount of PRIMER into the drip-cup. Replace the cap, closing the bottle tight immediately after dispensing.
- Applying the PRIMER**
Using the brush for the PRIMER, apply a thin, even coat of PRIMER on the denture surface where SOFRELINER TOUGH M is to be lined. Do not miss any areas where the PRIMER should be applied since this may cause poor adhesion. Then air-dry the surface thoroughly until no visible liquid remains.

- Dispensing the PASTE**
Load the SOFRELINER TOUGH M PASTE cartridge into a dispenser (sold separately). Open the cartridge cap. PASTE. Attach the mixing tip to the cartridge by aligning the notches, push it onto the cartridge rotating the mixing tip clockwise 90 degrees.

- Applying the PASTE**
Extrude the mixed paste onto the surface where the PRIMER has been applied. Position the paste both on the mucosal side of denture and stone model.

- Trimming**
Reattach the denture onto its gypsum stone model and press it with the lining jig. Leave undisturbed for 20 minutes at room temperature (23° C / 73.4° F).

- Finishing**
Note: If the set material is sticky, soak the denture in warm water at 40° C to 50° C (104° F to 122° F) for 5 minutes with the lining jig.

- Relief**
Remove the denture from the gypsum model. Carefully trim all excess SOFRELINER TOUGH M material from the border areas with a sharp scalpel (See Figure 3).

- Finishing**
For shaping, use the SHAPE ADJUSTMENT POINT (White), by applying light pressure not to exceed 15,000 rpm allowing the point to move in a small circle. For finishing, use the FINISHING POINT (Brown), by applying light pressure not to exceed 4,000 rpm.

- Note: Rotate both the SHAPE ADJUSTMENT POINT and the FINISHING POINT from the lined area to the denture so as not to break the margin region (See Figure 4).

- Use DIAMOND ROUND BUR (sold separately) or any suitable tool for relief.

PATIENT PRECAUTIONS

Patients should be informed of the following instructions to enhance the longevity, durability and safety of a denture lined with SOFRELINER TOUGH M:

- SOFRELINER TOUGH M lining material should be scrubbed with a denture brush or toothbrush. The best way to clean SOFRELINER TOUGH M is with a sponge or a soft piece of gauze. While running cold water on the SOFRELINER TOUGH M surface, wipe the surface with sponge or gauze saturated with soap. Use a gentle wiping motion to remove all debris and food deposits from the SOFRELINER TOUGH M lining material. The tooth surface and hard acrylic denture base may be cleaned with a regular denture brush by scrubbing with soap, denture toothpaste or regular denture cleansers at the dentist's discretion.

- Soak the denture at least once a day, preferably at bedtime, in an oxygenating denture cleaner. The denture should not be cleaned with an oxygenating cleaner when the patient's mouth. Color fading may occur with long term tissue color depending on the patient's denture maintenance. Use a denture cleaner according to its manufacturer instructions.

- Soaking the denture in heavy bleach cleaning solutions may alter the color of the SOFRELINER TOUGH M, but it will not affect its performance.

- The denture should be stored in water when not being worn.

- The lined denture should be inspected ultrasonically cleaned by a dentist every three months, or whenever plaque deposit is noted.

- The SOFRELINER TOUGH M should be inspected frequently for any damage. A denture with disturbed, broken, cracked, loose or damaged liner should not be worn.

- Use of a damaged or broken denture could result in choking, aspiration, asphyxiation or other injury.

- In the event of any sign of sensitivity to silicone, use of the denture should be discontinued, and the patient should contact his/her dentist immediately.

IMPORTANT NOTE: The manufacturer of SOFRELINER TOUGH M is not responsible for damage or injury caused by improper use of this product. It is the personal responsibility of the user to ensure that this product is suitable for an appropriate application before use.

Product specifications of SOFRELINER TOUGH M are subjected to change without notification. When the product specifications change, the instruction and precaution may change also.

한국어
中国語
日本語

SOFRELINER TOUGH M를 사용하기 전에 모든 지시사항을 주의깊게 읽어 주십시오.

- 제품 설명 및 일반 정보**
SOFRELINER TOUGH M는 탈착식 의치 할기 치료를 위한 제시사이트 주립본 소프트 타입 라이닝 재료입니다.

- SOFRELINER TOUGH M 키트는 PASTE, PRIMER 및 믹싱 팁, 드립 노즐, 드립 캡, 브러시, SHAPE ADJUSTMENT POINT(백), FINISHING POINT(갈색) 등의 기타 액세서리가 포함되어 있습니다.

- PRIMER는 아크릴 표면에 정착하기 위해서만 사용됩니다. 나일론, 금속 및 실리콘 표면에 정착하는 것은 사용하지 않습니다. PASTE는 오토믹스 카트리지에서 시스템으로 투입됩니다. 재료는 구멍 내에서 5분 또는 실온(23° C / 73.4° F)에서 20분에 서양됩니다. 냄새가 나지 않습니다.

- 작용**
1. 치료할 표본을 잘라내거나 의치를 붙일 때 필립 유속으로 인한 혼란.
- 실용 할기 유속으로 인한 혼란을 제거.
- 주요 인자 또는 액세서리를 제거.
- 외골 부착장치 전의 오버랩을 유지.

- 중기 사항**
SOFRELINER TOUGH M는 실리콘 및 백금 화합물이 알레르기가 있거나 과민성 반응을 보이는 환자에서는 사용하지 않습니다.

- 주의 사항**
1. SOFRELINER TOUGH M는 자극을 가진 의치 치료 전문가에만 판매 및 사용하도록 만들어 있습니다. 본 제품은 의치 치료 전문가가 아닌 사람에게 판매할 수 없습니다. 비전문가의 사용은 적합하지 않습니다.

- SOFRELINER TOUGH M는 의치에서 지시된 대로만 사용하십시오. 본 지시사항에서 설명하지 않은 모든 재료와 용도를 사용하지 않습니다.

- 인원 마크는 손상되었거나 내용물이 재봉된 경우에는 질료로 SOFRELINER TOUGH M를 사용하지 않습니다.

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- SOFRELINER TOUGH M는 실린더 및 백

2.因勞過度造成組所造成的固定性不良。

3.上顎或下顎癒合的大困難。

4.安裝Attachment之覆蓋蓋層的剛性差。

■禁忌事項

SOFRELINER TOUGH M不可用於對顎膠或合金化合物過敏的患者。

■注意事項

SOFRELINER TOUGH M 只能銷售給持有執照的牙科護理專業人員使用。本產品不能銷售給非牙科護理專業人員使用。

SOFRELINER TOUGH M只可依照說明書的操作方式使用；切勿將**SOFRELINER TOUGH M**用於任何其他用途。

SOFRELINER TOUGH M的安全封條斷開，或內容物明顯損壞時，切勿使用。

SOFRELINER含有矽膠之劑，它是一種非常強且具彈性之強劑。切勿將**PRIMER**暴露於明火中。

使用時須保持預防的空氣流通，使用後須將嘴子蓋緊。

5.若患者**SOFRELINER TOUGH M**產生腫脹或過敏反應，如突發性皮膚癢，須立即移除齒模並停止使用。

6.使用**SOFRELINER TOUGH M**時須佩戴不含矽膠的檢查手套，以防止任何過敏反應。乳膠手套可能會影響**SOFRELINER TOUGH M** 的黏附，若**SOFRELINER TOUGH PRIMER**接觸到檢查手套，須立即棄棄並用清水徹底洗手。

7.應避免藥品與眼睛接觸。萬一接觸到眼睛時，用清水沖洗眼睛並立即就醫。

8.應避免塗料與化學藥品與皮膚直接接觸，萬一接觸到皮膚時，將酒精棉片於患部，然後用清水仔細清洗。

9.應避免衣物與未凝固的化學藥品的接觸。萬一接觸到衣物，不要馬上擦拭，應待其凝固後再刮去。

10.避免多餘藥品進入患者的氣管或食道。吸入或誤食**SOFRELINER TOUGH M PASTE**將造成窒息或其他傷害。須立即除去患者喉部的多餘**SOFRELINER TOUGH M** 以防藥品流入咽喉。**SOFRELINER TOUGH M** 是屬於不可食用的。成放時請務必採取吸入或誤食的預防品。使用於反對能力不良的老年患者時，將材料裝入小量杯，指導患者將嘴子蓋緊以防藥品從口中吸出。

11.切勿將**SOFRELINER TOUGH M** 混合水與說明書未列出的材料一起使用。

12.在**SOFRELINER TOUGH M** 混合結合劑之前，須從混合劑與調劑混合時附帶的檢查表，使用新混合頭更換混合劑之前，用清潔抹布或紙巾徹底清除齒模的多餘**PASTE**。

13.每次使用後，用酒精清潔刮刀，刷與調整器，以防交叉污染。

14.指導患者遵守說明書最後部分的患者須知。

15.應避免在治療時吸入塵埃，請穿著佩戴防護眼鏡與國家或地方規定製成的標準口罩。

16.閱讀並遵守說明書（不含有害氣體吸入）提及的所有危險性指示。

17.應避免塗料與化學藥品與口腔黏膜**SOFRELINER TOUGH M** 接觸。指導患者在接受治療結束後用酒精的水漱口。

18.切勿將**PRIMER**與塑膠材料直接接觸，因為某些塑膠可能與**PRIMER** 反應。

■使用須知

1.若齒模配合不準確，首先使用含內陸材料材料的牙科義模硬膠板，如**TOKUYAMA REBASE II**，繼續製模，或換其他更靈敏更準確的改進齒模。

2.在製作齒模時，應將表面積先用新的內陸材料材料覆蓋，否則油分或水分等雜物將已吸收的物質可能降低**SOFRELINER TOUGH M** 的黏附力。

3.**SOFRELINER TOUGH M PASTE**應從牙模邊緣處塗抹。其可能會造成黏合強度變低，須停止使用。

4.每次使用後須將用酒精清洗在瓷質或陶瓷材料**PRIMER**毛刷的頂端。不潔的毛刷可能會造成

SOFRELINER TOUGH M的黏合強度變低。

5.請勿用手直接**PASTE**。這樣做可能導致**PASTE**內含氣泡，造成變質、色斑和產生臭味。

6.切勿將**SOFRELINER TOUGH M**與以下材料接觸，因為它們可能阻礙**SOFRELINER TOUGH M**的黏附：

矽膠印模材料、含丁香油的材料、玻璃纖維補綴材料、天然橡膠等。其它類型的軟模材料以及

以下所列的內陸材料。

1.本產品在24小時內會於3分鐘內凝固。在室溫（23°C / 73.4°F）下會於20分鐘內凝固。24小時後

本製模會稍微變硬。從口腔或石模裏取出**SOFRELINER TOUGH M**時須立即進行拋光。

8.若將齒模泡在強度漂白劑中，可能會改變**SOFRELINER TOUGH M**的顏色，但此舉不會影響其功能。

9.指導患者按照患者須知清潔齒模。

10.因為以矽膠為主的黏合檢查材料會結合**SOFRELINER TOUGH M**，使用時須避免塗抹在凡士林。

11.若完成或修整上蓋有裂紋，則將修整表面完全除去並重新操作。

12.為幫助以下來調整形狀及拋光的工具。

階段	工具	形狀
拋光	鋒利的手術刀	刀刀形
調整形狀	SHAPE ADJUSTMENT POINT (白色)	圓錐形頂端
拋光	FINISHING POINT (棕色)	圓錐形頂端
緩壓	DIAMOND ROUND BUR (另售)	圓形

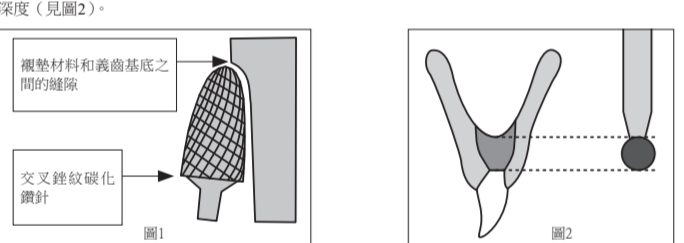
■**SOFRELINER TOUGH M**的臨床應用與口腔內襯墊法

一般情況下**SOFRELINER TOUGH M** 的厚度應為2毫米。若厚度為2毫米以上，需先採用**TOKUYAMA REBASE II**。牙科義模硬膠板進行製模，獲得充足的義模厚度。若去過過多的齒模材料，可能會導致弱弱齒模。

■準備

以從診斷或檢查口腔腔況。從患者口中除去塗模，用肥皂或清水清潔將製模的區域。將患者細洗義模表面並完全乾燥。再用交叉鋒利齒模計將義模的組織磨削成合適的曲度。將齒模邊緣塗上**PRIMER**材料以充實的組織除去（見圖1），用乾毛刷或乾刷、無油空氣噴射器將除去。

注意：若邊緣處含有義模基底的凸緣以內，用圓錐調整器將組織面（內陸材料面）磨到合適的深度（見圖2）。



2. 抽取PRIMER

打開**PRIMER**瓶。將滴嘴嘴接在瓶上，抽出適量的**PRIMER**至調劑杯中。放回蓋子，抽完後立即棄棄瓶。

3. 塗抹PRIMER

使用**PRIMER**毛刷，在即將覆蓋**SOFRELINER TOUGH M**的義模表面薄薄地、均勻地塗抹一層**PRIMER**。不要忘記塗抹所有應塗**PRIMER**的部位，否則會造成黏合強度變低。然後徹底地風乾表面，直至無看到任何殘留液體。

4. 調配PASTE

將**SOFRELINER TOUGH M PASTE**混合劑裝在一個混合容器中（另售）。打開**PASTE**粘蓋。對齊凹口後將混合液接在塗上，接著將材料填入內，調劑針旋轉混合90度。

5. 塗抹PASTE

將混合的**PASTE**均勻地擠在義模的組織面上。使用刮刀將**PASTE**均勻地鋪在所有塗抹過**PRIMER**的表面。若塗過塗料的面未鋪**PASTE**覆蓋，該表面可能在義模插入口腔時被唾液污染，造成黏合強度變低。

6. 插入口腔

從患者口腔內吸出多餘的液體。將**SOFRELINER TOUGH M**混合1.5至2分鐘後，藥品會達到適當的黏度。將義模放入患者口腔內，並讓患者舒適位置直到乾硬時脫出。檢查並清除患者口腔內多餘的**SOFRELINER TOUGH M**。

須立即報告牙醫師。

注意：用**SOFRELINER TOUGH M**覆蓋上顎義模時，將義模從後部貼上，以防**SOFRELINER TOUGH M** 凝結。取出牙模時，覆蓋整個牙模。避免在覆蓋區域塗抹過多**PASTE**，並扶持義模插入口腔內，用酒精修整過頭牙。

7. 邊緣成型

當患者輕咬或吃時，輕柔地拉動患者的兩腮，讓口腔黏膜的邊緣變硬。若患者分泌唾液，吸出唾液並指導患者繼續輕咬合。**SOFRELINER TOUGH M**應至少5分鐘的時間在口腔內凝固。

注意：若在此分鐘內除去，覆蓋可能扭曲。

8. 殺菌

將義模從患者口中取出，用清水沖洗並風乾。用一把鋒利的手術刀仔細地邊去邊緣區域多餘的**SOFRELINER TOUGH M**材料（見圖3）。

9.若患者仍有疼痛，則將**PRIMER**塗在齒模表面。將**PRIMER**塗在齒模表面並添加新材料，則須將義模上現有材料除去，以新覆蓋

10.若患者仍有疼痛，則將**PRIMER**塗在齒模表面並添加新材料，則須將義模上現有材料除去，以新覆蓋

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